

1. BREAK ALL EDGES 0.2 X 45°.
2. SURFACE FINISH Ra 3.2 UNLESS OTHERWISE NOTED.
3. PART TO BE CLEAN AND FREE OF BURRS.
4. THIS IS A GENERATED DEMO PART — MEKLYRA OWNS THIS DRAWING.
5. SIDE HOLES: 2X Ø2 6 DEEP IN THE +X FACE — ON A 3-AXIS MACHINE A 90° MICRO JET HEAD DRILLS THEM FROM THE TOP (SET-54).
6. ENGRAVING: THE LETTER "M" 0.3 DEEP, STROKE 2.5 — A CUTTER NO WIDER THAN THE STROKE, IN A COOLANT-DRIVEN JET SPINDLE ON A SLOW MACHINE (ML-15).



PART NAME: SIDE-PORT BLOCK		PART NO: MEK-DEMO-07		REV: A	
MATERIAL: AL 6061-T6		GENERAL TOL: ISO 2768-mK			
SURFACE ROUGHNESS: Ra 3.2		SCALE: 1:1 (A3)		SHEET: 1 OF 1	
DIMENSIONS: MILLIMETRES		DRAWN: MEKLYRA		DATE: 2026-09-05	
MEKLYRA		the engineering layer between the drawing and the machine — meklyra.com			